

Amendments to the Claims

This listing of claims will replace all prior listings of claims in the application.

Listing of Claims

1. (Original) A weather strip for a car without a metal insert comprising:

a grip part having a U-shaped grip body in section and inner lips integrally molded to the inner surface of said grip body;

a cover lip or a garnish lip integrally molded to the outer surface of said grip body;

and a seal part provided to said grip part at an outer side of the cover lip or the garnish lip; wherein,

said weather strip is installed by having said grip part hold a flange provided to a door opening, a trunk portion and the like;

said grip body is unprovided with a metal insert;

and, at least, the bottom wall and the inner wall of said grip part is made of highly hardened rubber or resin having a hardness of more than Hs 90 degree.

2. (Original) A weather strip for a car without a metal insert comprising:

a grip part having a U-shaped grip body in section and inner lips integrally molded to the inner surface of said grip body;

a cover lip or a garnish lip integrally molded to the outer surface of said grip body;

and a seal part provided to said grip part at an outer side of the cover lip or the garnish lip; wherein,

said weather strip is installed by having said grip part hold a flange provided to a door opening, a trunk portion and

the like;

said grip body is unprovided with a metal insert;

at least, the bottom wall and the inner wall of said grip part is made of highly hardened rubber or resin having a hardness of more than Hs 90 degree;

and, at least, said inner wall of the grip part is provided with notches.

3. (Original) A weather strip for a car without a metal insert comprising:

a grip part having a U-shaped grip body in section and inner lips integrally molded to the inner surface of said grip body;

a cover lip or a garnish lip integrally molded to the outer surface of said grip body;

and a seal part provided to said grip part at an outer side of the cover lip or the garnish lip; wherein,

said weather strip is installed by having said grip part hold a flange provided to a door opening, a trunk portion and the like;

said grip body is unprovided with a metal insert;

at least, the bottom wall and the inner wall of said grip part is made of highly hardened resin having a hardness of more than Hs 90 degree;

and, at least, said inner wall of the grip part is provided with slits.

4. (Original) A weather strip for a car without a metal insert claimed in claim 2 wherein, inner lips are provided at the inner surface of the inner wall of the grip, and notches are provided over the inner lips and the inner wall.

5. (Original) A weather strip for a car without a metal insert comprising:

a grip part having a roughly flat-shaped grip body in section and a seal part integrally molded to the outer surface of said grip part wherein,

said weather strip is installed by securing said grip part with clips to a flange provided to a door opening, a trunk portion and the like;

said grip body is unprovided with a metal insert;

at least, the bottom wall and the inner wall of said grip part is made of highly hardened rubber or resin having a hardness of more than Hs 90 degree.

6. (Original) A weather strip for a car without a metal insert claimed in claim 1 wherein the grip body is provided with a high rigid material made of highly hardened rubber or resin having a hardness of more than Hs 90 degree, said high rigid material is partially exposed at the inner surface, outer surface or both surfaces of said grip body.

7. (Original) A weather strip for a car without a metal insert claimed in claim 2 wherein the grip body is provided with a high rigid material made of highly hardened rubber or resin having a hardness of more than Hs 90 degree; said high rigid material is partially exposed at the inner surface, outer surface or both surfaces of said grip body.

8. (Original) A weather strip for a car without a metal insert claimed in claim 3 wherein the grip body is provided with a high rigid material made of highly hardened rubber or resin having a hardness of more than Hs 90 degree, said high rigid material is partially exposed at the inner surface, outer surface or both surfaces of said grip body.

9. (Original) A weather strip for a car without a metal insert claimed in claim 4 wherein the grip body is provided with a high rigid material made of highly hardened rubber or resin having a hardness of more than Hs 90 degree, said high rigid material is partially exposed at the inner surface, outer surface or both surfaces of said grip body.

10. (Original) A weather strip for a car without a metal insert claimed in claim 5 wherein the grip body is provided with a high rigid material made of highly hardened rubber or resin having a hardness of more than Hs 90 degree, said high rigid material is partially exposed at the inner surface, outer surface or both surfaces of said grip body.

11. (Original) A weather strip for a car without a metal insert claimed in claim 1 wherein the grip body is bent along a shape of a corner, and is heated and cooled.

12. (Original) A weather strip for a car without a metal insert claimed in claim 2 wherein the grip body is bent along a shape of a corner, and is heated and cooled.

13. (Original) A weather strip for a car without a metal insert claimed in claim 3 wherein the grip body is bent along a shape of a corner, and is heated and cooled.

14. (Original) A weather strip for a car without a metal insert claimed in claim 4 wherein the grip body is bent along a shape of a corner, and is heated and cooled.

15. (Original) A weather strip for a car without a metal insert claimed in claim 6 wherein the grip body is bent along a shape of a corner, and is heated and cooled.

16. (Original) A weather strip for a car without a metal insert claimed in claim 1 wherein the grip body is bent along a shape of a corner with the remaining heat of the extrusion heat molding.

17. (Original) A weather strip for a car without a metal insert claimed in claim 2 wherein the grip body is bent along a shape of a corner with the remaining heat of the extrusion heat molding.

18. (Original) A weather strip for a car without a metal insert claimed in claim 3 wherein the grip body is bent along a shape of a corner with the remaining heat of the extrusion heat molding.

19. (Original) A weather strip for a car without a metal insert claimed in claim 4 wherein the grip body is bent along a shape of a corner with the remaining heat of the extrusion heat molding.

20. (Original) A weather strip for a car without a metal insert claimed in claim 6 wherein the grip body is bent along a shape of a corner with the remaining heat of the extrusion heat molding.

21. (Original) A weather strip for a car without a metal insert claimed in claim 1 wherein the outer wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

22. (Original) A weather strip for a car without a metal insert claimed in claim 2 wherein the outer wall of the

grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

23. (Original) A weather strip for a car without a metal insert claimed in claim 3 wherein the outer wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

24. (Original) A weather strip for a car without a metal insert claimed in claim 4 wherein the outer wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

25. (Original) A weather strip for a car without a metal insert claimed in claim 6 wherein the outer wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

26. (Original) A weather strip for a car without a metal insert claimed in claim 7 wherein the outer wall) of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

27. (Original) A weather strip for a car without a

metal insert claimed in claim 8 wherein the outer wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree is shorter than the inner wall of the grip part made of highly hardened rubber or resin having a hardness of more than 90 degree.

28. (New) A weather strip for a car without a metal insert claimed in Claim 1 wherein at least said inner wall of the grip part is provided with notches.